



## MONROE CUT MQL 20

### OVERVIEW

**MONROE CUT MQL 20** is a high-quality lubricant designed for use in Minimum Quantity Lubrication (MQL) machining. **MONROE CUT MQL 20** significantly reduces fluid use and the need to treat and dispose of used metal working fluids. This product is formulated using carefully selected components to provide excellent lubrication with very low volumes of fluid. This product may be used on a variety of metals, including steels, cast iron and aluminum.

### APPLICATIONS

**MONROE CUT MQL 20** has been designed for MQL applications machining all metals both ferrous and non-ferrous. This product is particularly effective on aluminum.

### FEATURES & BENEFITS

- Excellent Lubricity
- Increased Tool Life
- Improved Finish
- Reduced Housekeeping
- Free of Chlorine, Nitrites, and Sulfur

### MIXING

**MONROE CUT MQL 20** is formulated to be used as received. Do not dilute. Do **NOT** mix with water.

### TYPICAL PROPERTIES

Appearance – Concentrate	Light Yellow Liquid
Viscosity @ 40°C, cSt	5.3, typical
Specific Gravity	0.853 +/- 0.03
Lbs. / Gallon	7.1 +/- 0.1
Flash Point, PMCC	>112°C